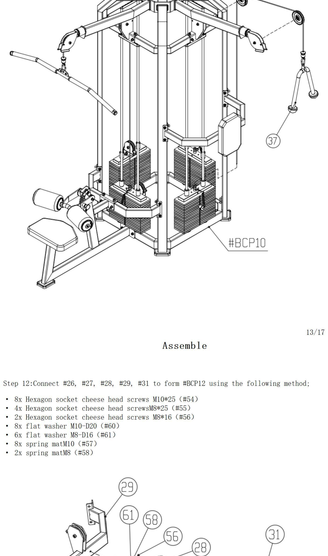
Assemble

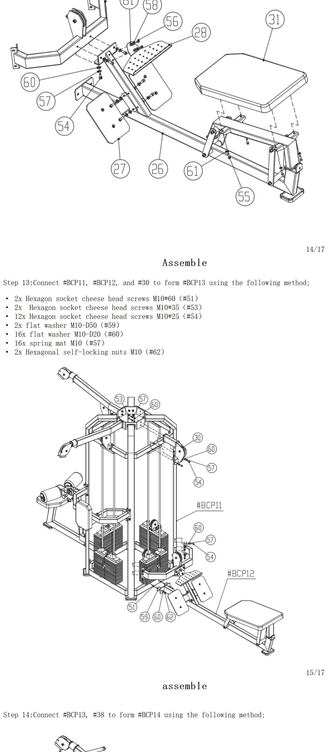
Step 11:Connect #BCP10, #37 to form #BCP11 using the following method;



Assemble

Step 12:Connect #26, #27, #28, #29, #31 to form #BCP12 using the following method;

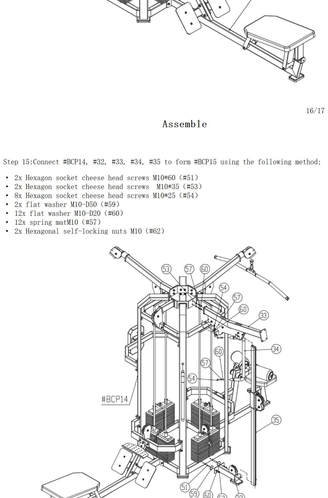
- 8x Hexagon socket cheese head screws M10*25 (#54)
- 4x Hexagon socket cheese head screwsM8*25 (#55)
- 2x Hexagon socket cheese head screws M8*16 (#56)
- 8x flat washer M10-D20 (#60)
- 6x flat washer M8-D16 (#61)
- 8x spring matM10 (#57)
- 2x spring matM8 (#58)



Assemble

Step 13:Connect #BCP11, #BCP12, and #30 to form #BCP13 using the following method;

- 2x Hexagon socket cheese head screws M10*60 (#51)
- 2x Hexagon socket cheese head screws M10*35 (#53)
- 12x Hexagon socket cheese head screws M10*25 (#54)
- 2x flat washer M10-D50 (#59)
- 16x flat washer M10-D20 (#60)
- 16x spring mat M10 (#57)
- 2x Hexagonal self-locking nuts M10 (#62)



assemble

Step 14:Connect #BCP13, #38 to form #BCP14 using the following method;

Assemble

Step 15:Connect #BCP14, #32, #33, #34, #35 to form #BCP15 using the following method;

- 2x Hexagon socket cheese head screws M10*60 (#51)
- 2x Hexagon socket cheese head screws M10*35 (#53)
- 8x Hexagon socket cheese head screws M10*25 (#54)
- 2x flat washer M10-D50 (#59)
- 12x flat washer M10-D20 (#60)
- 12x spring matM10 (#57)
- 2x Hexagonal self-locking nuts M10 (#62)

Assemble

Step 16:Connect #BCP15, #39 to form #BCP16 using the following method;

Important Notes

Now that the G280 is assembled, you'll need to take a moment to make sure your unit is level and vertical

Accessories list

No	Name	QTY	NO	Name	QTY
1	sump	1	32	Flying Bird Chassis Assembly	1
2	abacus	1	33	Flying Bird Force Arm 1 Component	1
3	circular plate	1	34	Flying Bird Handrail	2
4	Connecting column 1	1	35	Flying Bird Slide Adjustment Set	1
5	Connecting column 2	1	36	Pull down functional area wire rope	1
6	Connecting column 3	1	37	Triple head rope wire rope	1
7	Connecting column 4	1	38	Low Row functional zone wire rope	1
8	Guide bar fixing plate	4	39	Bird Area Wire Rope	1
9	guide bar	8			
10	Guide block set	3			
11	Weight stack	64			
12	Counterweight block pins	4	fasteners		
13	Counterweight rubber pads	8			
14	counterweight base	8	51	Hexagon socket cheese head screws M10*60	6
15	Hexagon socket cheese head screws M8*20	16	52	Hexagon socket cheese head screws M10*55	8
16	spring washer M8	8	53	Hexagon socket cheese head screws M10*35	18
17	flat washer M8	8	54	Hexagon socket cheese head screws M10*25	72
18	Double line counterweight guide block set	1	55	Hexagon socket cheese head screws M8*25	12
19	high pulling main frame	1	56	Hexagon socket cheese head screws M8*16	2
20	High-pull connecting frame	1	57	spring washerM10	96
21	Double Axis High Pull Back Muscle Press Rack Assembly	1	58	spring washer M8	2
22	Universal Cushion	1	59	flat washer M10-D50	8
23	Standing Triple Head Force Arm Support Assembly	2	60	flat washerM10-D20	102
24	Standing triple head back cushion frame set	1	61	flat washer M8-D16	14
25	Four-station, three-head back cushion	1	62	Hexagonal self-locking nutsM10	6
26	Low pull side frame set	1			
27	Low Pull Foot Assembly	1			
28	Low pull plate	1			
29	Low pull connecting frame assembly	1			
30	Low Tension Arm Connector Assembly	1			
31	large backpack	1			

Note: Pre-assembled parts are not listed in this table.