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Brief

Please take the time to read these instructions carefully before installation. Please refer to the list to the manual to confirm the completeness and quantity of all parts if any parts are missing or damaged in transit, please call our company immediately for after-sales instruction! When installing the equipment, please follow the instructions for proper installation.

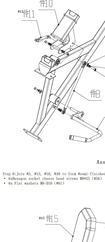
This equipment is designed to provide the most fluid and effective exercise training. After installation, you need to understand all the functions in order to use correctly, the use of the process found in the problem should immediately stop using to avoid physical injury and equipment damage. And timely reference to the relevant instructions to inquire about the cause, if you can not solve please call the company after-sales. After carefully reading all the instructions, please continue

Tools
Rubber Rod
Level Ruler
Hexagonal wrench
Spring Clamp
Adjustable wrench
Note: When assembling, it is recommended that two or more people operate

Assembling

Step 1:Join #1, #13 to form #sem1-finished product 1 by the following method.

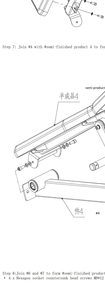
Step 2: Attach the rectangular foot (#30) to #sem1 1:



Assembling

Step 3:Join #2, #14 to form #sem2-finished product 2 by:
- 4x Hexagon socket cheese head screws M10*25 (#24)
- 4x Flat washers M8-D16-1Mn13

Step 4: Attach counterweight foot (#61) to #sem2-finished 2:



Assembling

Step 5: Join #3, #8, #56, #11, #12, to form #sem3-finished product 3 with the following method.
- 2x Hexagon socket cheese head screws M12*65 (#55)
- 2x Spring washers M12 (#62)
- 2x Flat washers M12-D24 (#58)

Assembling

Step 6:Join #5, #15, #16, #40 to form #sem4-finished product 4 by
- 4x#Hexagon socket cheese head screws M24*25 (#24)
- 4x Flat washers M8-D16-1Mn13

Step 7: Join #4 with #sem2-finished product 4 to form #sem2-finished product 5 by

Step 8:Join #6 and #7 to form #sem3-finished products 6 by the following method.
- 4 x Hexagon socket countersunk head screws M*M12 (#63)

Step 9: Connect #sem1 1, #sem2 2, #sem3 3, #sem4 4, #sem5 5, #sem6 6, # 9 with the following
- 4 x Hexagon socket cheese head screws M10*65 (#53)
- 4 x Hexagon socket cheese head screws M10*30 (#52)
- 2 x Hexagon socket cheese head screws M10*55 (#51)
- 2 x Spring washers M20 (#61)
- 2 x Flat washers M20-D40 (#60)
- 4 x Spring washers M10-D20 (#59)
- 8 x Flat washers M10-D30-1Mn06
- 8 x Hexagonal self-locking nuts M16 (#64)

Important Tips

Now that the B2028 is assembled, you need to take some time to make sure your unit is horizontal and vertical.

Accessory List

No.	Name	Picture	QTY	No.	Name	Picture	QTY
1	#1		1	9	#9		2
2	#2		1	10	#10		1
3	#3		1	11	#11		1
4	#4		1	12	#12		1
5	#5		1	13	#13		1
6	#6		1	14	#14		1
7	#7		1	15	#15		1
8	#8		1	16	#16		1

45	D-Pins		2	58	Flat washers M12-D24		2
50	Rectangular Foot Pad		3	59	Large washers M10-D58		4
51	Counterweight foot		2	60	Flat washers M8-D30		8
52	Hexagon socket cheese head screws M10*30		2	61	Flat washers M8-D16		10
53	Hexagon socket cheese head screws M10*60		4	62	Spring washers M12		2
54	Hexagon socket cheese head screws M20*60		4	63	Spring washers M20		4
55	Hexagon socket cheese head screws M12*65		2	64	Hexagonal self-locking nuts M16		6
56	Hexagon socket cheese head screws M8*25		10	65	Hexagon socket countersunk head screws M8*25		4
57	Flat washers M20-D37		4				

Note: The assembled parts are not listed in this table.