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Introduction

Please take the time to read this instruction carefully before installation. Please refer to the instruction manual to confirm the integrity and quantity of all parts (if there are parts missing or damaged during transportation, please call our after-sales service immediately for instruction). Please install the equipment correctly according to the relevant instructions. This equipment is designed to provide the smoothest and most effective exercise. After installation, you need to understand all functions to use it correctly. If the tool does not function properly, you should stop using it immediately to avoid physical injury and equipment damage. Please refer to the relevant instructions to inquire about the reason in time. If you cannot solve it, please call our after-sales service. After reading all the instructions carefully, please continue.

Rubber rod
Level
Hexagon wrench
Two people
Circlip pliers
Adjustable wrench

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Assembly

Step 1: Install the foot foot pads (2) on the foot pieces of the left frame (1) and the right frame (22).

Step 2: Connect the Servo frame (1), left frame (2), right frame (3), and connecting frame (4) by the following method:
Use the hexagon socket head screw (5)
• 8 * M10 end washers (6)
• 8 * M10 flat washers (7)
Tighten the bolts with a wrench before proceeding to the next step.

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Assembly

Step 3: Connect the left handrail tube frame(8) to the left side frame(2) by the following method.
Use the hexagon socket head screw (9) to fix the left handrail tube frame(8) to the left side frame (2).
• 4*SCREWS hexagon socket head screws (9)
• 4 * M10 end washers (6)
• 4 * M10 flat washers (7)
Tighten the bolts with a wrench before proceeding to the next step.

Step 4: Connect the pull bar arm frame(10) to the left handrail tube frame (8) and the right handrail tube frame (11) by the following method.
• 4*SCREWS hexagon socket head screws (9)
• 4 * M10 end washers (6)
• 4 * M10 flat washers (7)
Tighten the bolts with a wrench before proceeding to the next step.

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Assembly

Step 5: Install pu foot pad(12) on the foot plate of the cable pulley frame (13) and the foot pad(14) on the foot plate of the armchair frame(15).

Step 6: Connect the weightstack frame(16) to the base frame (2) and the armchair frame(15) to the base frame (2).
Connect the counterweight frame (13) to the left handrail frame (8) and the right handrail frame (11).
• 4*SCREWS hexagon socket head screws (9)
• 4 * M10 end washers (6)
• 4 * M10 flat washers (7)
• 4 * M10 hexagon nuts (17)
Tighten the bolts with a wrench before proceeding to the next step.

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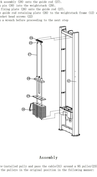
Assembly

Step 7: Connect the lever arm(18)to the pedal frame(19)and the weightstack frame(16)respectively by the following method.
• 4 * M10 end washers (6)
• 4 * M10 flat washers (7)
• 2*SCREWS hexagon socket head screws (20)
Tighten the bolts with a wrench before proceeding to the next step.



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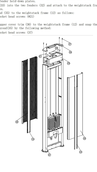
Assembly

Step 8: Connect the weightstack frame shock(21)to the weightstack frame(16) by the following method.
• 2*SCREWS hexagon socket head screws (22)

Step 9: Connect the support frame (23) to the weightstack frame (16) and the armchair frame (15) by the following method.
• 2*SCREWS hexagon socket head screws (22)
• 2*SCREWS hexagon socket head screws (9)
• 4 * M10 end washers (6)
• 4 * M10 flat washers (7)
• 4 * M10 hexagon nut (24)
Tighten the bolts with a wrench before proceeding to the next step.



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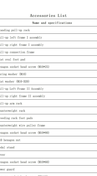
Assembly

Step 10: Place the two pre-assembled guide rod assemblies (25) into the weightstack frame (16).

Step 11: Install the counterweight(26) onto the guide rod(25) with the spacer (27).
Install the guide block assembly (28) onto the guide rod (25).
Install the guide rod fixing plate (29) onto the guide rod (25).
Connect the guide rod stretching plate (30) to the weightstack frame (16) as follows:
• 2*SCREWS hexagon socket head screws (9)
Tighten the bolts with a wrench before proceeding to the next step.



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Assembly

Step 12: Connect the pre-installed pull rod and pass the cable(31) around a 90 pulley(32) and two 135 pulleys (33) and connect it to the cable pulley frame (13) as shown in the picture below.

Pay attention: Please pass through the weightstack pin when installing cable
Tighten the bolts with a wrench before proceeding to the next step

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Assembly

Step 13: Connect the pre-installed pull rod and pass the cable(34) around a 90 pulley(32) and two 135 pulleys (33) and connect it to the cable pulley frame (13) as shown in the picture below.

Pay attention: Please pass through the weightstack pin when installing cable
Tighten the bolts with a wrench before proceeding to the next step

Step 14: connect the upper cover plate (35) to the weightstack frame (16) and seat the upper guard cover (36) into the upper shroud(35) by the following method.
• 2*SCREWS hexagon socket head screws (22)

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Assembly

Step 15: Connect the pre-installed pull rod and pass the cable(34) around a 90 pulley(32) and two 135 pulleys (33) and connect it to the cable pulley frame (13) as shown in the picture below.

Pay attention: Please pass through the weightstack pin when installing cable
Tighten the bolts with a wrench before proceeding to the next step

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Assembly

USE 5L, slide the pre-decorating strips (38) into the two fenders (39) and attach to the weightstack frame (16) using the thicker bolt-down plates.
Attach the upper shroud (35) to both the fenders (39) and attach to the weightstack frame (16) using the thicker bolt-down plates.
Attach the upper shroud (35) to the weightstack frame (16) as follows:
• 2*SCREWS hexagon socket head screws (22)

Step 16: connect the upper cover plate (35) to the weightstack frame (16) and seat the upper guard cover (36) into the upper shroud(35) by the following method.
• 2*SCREWS hexagon socket head screws (22)

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Assembly

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Assembly

Insert the Tube Handle into the square tube of the crossbuilt, you need to take a number of holes that are in line and tightened crossbuilt screws. Try a test to check that the guide rods are plumb in both directions. If not, you can adjust the guide rods by loosening the screws of the frame machine, re-assemble and tighten the bolts.

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Accessories List

Serial number	Name and specifications	quantity
1	Bending pull up rack	1
2	Pull-up left frame (1 assembly)	1
3	Pull-up right frame (1 assembly)	1
4	Frame connection	1
5	Foot seat foot pad	2
6	Hexagon socket head screw M10X55	8
7	Spring washer D20	8
8	Flat washer M10-D20	8
9	Pull-up left frame (1 assembly)	1
10	Pull-up right frame (1 assembly)	1
11	Pull-up arm rack	1
12	Incremental rack	1
13	Bending rack foot pads	1
14	Incremental drive motor frame	1
15	Hexagon socket head screw M10X60	4
16	M10 hexagon nut	4
17	Pedal stand	1
18	Level	1
19	Hexagon socket head screw M10X65	2
20	Lever guard	1
21	Hexagon socket head screw M8X12	4

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Accessories List

Serial number	Name and specifications	quantity
22	Hexagon socket head screw M8X12	2
23	Up-pull	1
24	LH rack	1
25	Support frame	1
26	Guide rod fixing plate	1
27	Guide rod	2
28	Guide block set	2
29	Incremental	1
30	Incremental latch	1
31	Thin Pipe	1
32	Pedal	1
33	Decorative panels	1
34	Decorative Strips	1
35	Upper shroud	1
36	Upper guardrail decorative	1
37	Screws socket head screw M8X60	2
38	Lower guard cover	1
39		

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