Catalog

Brief introduction	2
assembly	3
accessory list	11

1/12

Brief introduction

Please take the time to read these instructions carefully before installation. Please refer to the list in the instruction manual to confirm the completeness and quantity check of all parts (if any parts are missing or damaged in transit, you should call our after-sales service immediately) When installing the equipment, please follow the instructions to install the equipment correctly.

This equipment is designed to provide the smoothest and most effective workout. After installation, you need to understand all the functions in order to use it correctly. If you find any problems during use, you should stop using it immediately to avoid physical injury and equipment damage. And timely reference to the relevant instructions to inquire about the cause, if you can not solve the problem, please call our after-sales service. After carefully reading all the instructions, please continue.

Tool	
	rubber wrench
	Inner ruler
	hexagon wrench
	spring clamp
	adjustable wrench

Note: When assembling, two or more persons are recommended to operate

2/12

Assemble

Step 1: Attach the Counterweight Lever Shield (M2) to the Counterweight Frame (M1) by;

- 2 x Hexagon socket cheese head screws M8X45 (M6)

Step 2:Attach the Pedal Linkage Assembly (M10) to the Base Bracket Assembly (M3) using the following method:

- 1 x Flat washer M10-020-040

Step 3: Attach the Base Bracket Assembly (M3), Upper Support Frame (M5) to the Counterweight Frame (M1) using the following method:

- 8 x Hexagon socket cheese head screws M10X25 (M6)
- 8 x Flat washer M10-020-040
- 16 x Flat washer M10-020-040
- 2 x Hexagon socket cheese head screwsM10X80 (M6)

Step 4: Attach 2 Counterweight Rods Part (M12) to Counterweight Rack (M1) Install 2 flat seal feet (M12) to base bracket assembly (M3)

3/12

Assemble

Step 5: Attach the Base Bracket Assembly (M3) to the Upper Support Bracket (M5) with the Main Frame Assembly (M12):

- 8 x Hexagon socket cheese head screws M10X25 (M6)
- 8 x Flat washer M10-020-040
- 8 x Flat washer M10-020-040
- 4 x Hexagon socket cheese head screws M10X80 (M6)

4/12

Assemble

Step 6: Attach the pedal assembly (M14), 2 big chain bars (M16), and chain bar retaining plate assembly (M15) to the Base Bracket Assembly (M3) by:

- 4 x Rubber pads for slide rails
- 2 x Hexagon socket cheese head screws M10X25 (M6)
- 4 x Flat washer M10-020-040
- 4 x Flat washer M10-020-040
- 2 x Hexagon socket cheese head screws M10X60 (M20)

Step 7: Attach the pedal assembly (M14) to the pedal linkage assembly (M10) using the following method:

- 2 x Hexagon socket cheese head screws M10X25 (M6)
- 2 x spring washersM10 (M7)
- 2 x flat washer M10-020-040

5/12

Assemble

Step 8:Connect the Pedal Assembly (M14) to the Base Bracket Assembly (M3 with 2 bolts(1) and M18(2).

Step 9:Attach the Main Frame Assembly (M12) to the Slide Bar Fixing Plate (M13) using the following method:

- 4 x Hexagon socket cheese head screws M10X25 (M20)
- Roller washer M8-020-040
- 4x Hexagonal self-locking nuts M10 (M40)

6/12

Assemble

Step 10:Slide the two weight stack Rubber Pads (M22) onto the two Guide Bars (M22).

Connect the two counterweight bases (M23) to the two guide rods (M22) and place them in the counterweight (M1) as follows:

- 2 x Hexagon socket cheese head screws M8X20 (M24)
- 2 x spring washer M8 (M25)
- 2 x flat washer M8-020-040(2)

Tighten the bolts with a wrench before proceeding to the next step

Step 11:Attach the 18 weight stack (M27) to the Guide Rods (M22) with the isolation tube fairing (M26).

Install the guide block set (M28) onto the guide bar (M22).

Insert the weight stack pin (M30) into the weight stack (M27).

Install the weight stack guide (M29) onto the weight stack (M27).

Attach the guide bar fixing plate (M28) to the counterweight bracket (M2) by:

- 4 x Hexagon socket cheese head screws M10X25 (M20)

Tighten the bolts with a wrench before proceeding to the next step

7/12

Assemble

Step 12: Thread in the cable 1 (M32) and cable 2 (M33) as shown in the pictures, the pre-installed sleeves need to be disassembled and then re-installed.

Note that these sleeves are installed in counterclockwise with cable 1 (M32) and cable 2 (M33)

8/12

Assemble

Step 13:Slide the two Trip Strips (M36) into the two Handle (M34) and use the shield Pieces to attach to the counterweight Rack (M1) by:

Slide the Trip Plate (M36) into the two shields (M34) and use the shield Pieces to attach to the Counterweight Rack (M1) by:

- 4 x Hexagon socket cheese head screws (M12)
- 4 x(M34)Hexagon socket cheese head screws (M12)

Step 14: Attach the Upper Cover Trim (M38) to the Counterweight Rack (M1) and snap the Upper Cover (M38) into the Upper Shield (M37) using the following method.

- 4 x(M34)Hexagon socket cheese head screws (M12)

9/12

Assemble

Important tips

Now that the C4302 is assembled, you need to take a moment to make sure your unit is level and plumb. Use a level to check that the guide rods are vertical in both directions. If it is not vertical you must loosen some of the frame hardware to reassemble and tighten the bolts.

10/12

Accessory list

NO	Name and specification	QTY
1	Counterweight frame	1
2	Counterweight lower shield	1
3	Hexagon socket cheese head screws (M20*40)	6
4	Base Bracket Assembly	1
5	Upper bracket	1
6	Hexagon socket cheese head screws (M10*60)	16
7	Spring washer M10	16
8	Flat washer M10-020	32
9	Hexagon socket cheese head screws (M10*80)	6
10	Pedal Linkage Assembly	1
11	counterweight bracket	2
12	Flat pillow formwork	2
13	Main frame assembly	1
14	pedal assembly	1
15	Big slide bar	2
16	Rubber pads for slide rods	4
17	slide bar fixing plate	1
18	Hexagon socket cheese head screws M10X25	2
19	hydraulic rod	2
20	Hexagon socket cheese head screws (M10*60)	4
21	guide bar	2

11/12

Accessory list

NO	Name and specification	QTY
22	Counterweight rubber pads	2
23	Counterweight frame bar	2
24	Hexagon socket cheese head screws (M8*20)	4
25	Spring washer M8)	2
26	Flat washer M-020	2
27	weight stack	18
28	Guide block set	1
29	Guide bar fixing plate	1
30	weight stack pin	1
31	cable	1
32	cable2	1
33	M6 Branch Wheel Box Assembly	1
34	shield	4
35	decorative strip	2
36	decorative plate	1
37	upper shield	1
38	Upper shroud trim plate	1
39	Upper Shield Top Cover	1
40	Hexagonal self-locking nuts M10	4
41	Hexagon socket cheese head screws (M10*40)	4

The unmarked parts are not listed in this table.

12/12