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Introduction

Please take the time to read this instruction carefully before installation. Please refer to the various lists in the manual to confirm the integrity and quantity of all parts (if there are parts missing or damaged during transportation, please call our after-sales service immediately for instructions). Please install the equipment correctly according to the relevant instructions. This equipment is designed to provide the smoothest and most effective exercise. After installation, you need to understand all functions to use it correctly. If you find any problems during use, you should stop using it immediately to avoid physical injury and equipment damage. Please refer to the relevant instructions in time to inquire about the cause. If you cannot solve it, please call our after-sales service. After reading all the instructions carefully, please continue

Rubber mat
Level
Hexagon wrench
Two pencils
Circlip pliers
Adjustable wrench

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Assembly

Step 1: Connect the functional main frame (M2), main connecting frame (M3) and counterweight frame (M4) as shown in the figure.
M8*M8*65 hexagon socket head screw (M8)
Φ8*Φ20*2 spring washer (M8)
Φ8*Φ16*1.5 flat washer (M8)
4.0*3.5*24 Blind Rivet(Pull out Nail)

Step 2: Assemble the two flat steel foot pads (M1) with the functional main frame (M2), and the two counterweight frame foot pads (M1) with the counterweight frame (M4). Connect as shown.

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Step 3: Assemble the backrest seat (M12) backrest cushion (M13), headrest (M14) and backrest frame (M15).
M8*M8*65 hexagon socket head screw (M8) / 4 pcs
Φ8*Φ16*1.5 flat washer (M8) / 4 pcs
Φ8*Φ20*2 spring washer (M8)
Step 4: Connect the backrest seat assembly (M12) assembled in the previous step to the functional main frame (M2).
Φ10*Φ20*2 spring washer (M10)
M10*M10*65 hexagon socket head screw (M10)

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Step 5: For the following method to replace the adjustment handle support plate (M25), the adjustment handle left support plate (M26), the adjustment handle (M27), and the torsion spring (M28) are assembled and connected to the functional main frame (M2).
M8*M8*65 hexagon socket head screw (M8)
Φ8*Φ16*1.5 flat washer (M8)

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Assembly

Step 6: Connect the arm support reinforcement frame (M20) to the functional main frame (M2) using the following method:

Φ10*Φ20*2 hexagon socket head screws (M8)
Φ 8 M10 spring washers (M8)
Φ 8 Φ16*1.5*2 flat washers (M8)

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Step 7: Connect the left and right arm frames (M20) and (M19) to the functional main frame (M2) using the following method:
M8*M8*65 hexagon socket head screws (M8)
Φ8*Φ16*1.5 flat washers (M8)
Φ8*Φ20*2 spring washers (M8)

Step 8: For the following method to install the 120 mm bar assembly (M11) and the cord shaft (M 10)) to the left and right arm brackets (M20 and M19)

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Step 9: Attach the left and right wire cavity (M16), (M18) and (Cover cover) (M17) to the left and right front arms (M20 and M19) using the following method:

M4X12 (Square):
4 - 12 x Hexagon socket head screws (M4X12) (M12)

Step 10: Connect the pillow pad (M30) to the left and right arm brackets (M20 and M19) in the following manner:
4 x M8 spring washers (M8)
4 x M8 flat washers (M8)

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Assembly

Step 11: Connect the two guide rods (M22) and place them into the counterweight frame (M4) using the following method:
Install the counterweight (M4) connecting the guide rod (M22) with the lateral locking bar (M21).
Install the guide block assembly (M23) onto the guide rod (M22).
Install the guide block assembly (M23) onto the guide rod (M22).
Install the two guide rods (M22) onto the guide bar (M24).
M8*M8*65 hexagon socket head screws (M8) / 4 pcs (M8) pc Silicon
/ 2 M8X65 hexagon socket head screws (M8)
Tighten the bolts with a hexagon wrench according to the next step.

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Assembly

Step 12: Insert the drive rope (M40) and drive rope (M39) as shown in the figure. The pre-installed rod has needs to be removed and then reinstalled.
Connect the drive rope (M39) to the pulley (M38) on the left front arm bracket (M20), then pass the drive rope around the pulley (M38) and the pulley on the front of the seat frame (M2), and finally connect the drive rope (M39) to the left front arm bracket (M20).
Connect the drive rope (M40) to the left front arm bracket (M20), and then connect the other end to the right front arm (M19).

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Assembly

Step 13: Slide the two side screws (M36) into the two brackets (M20) and attach to the counterweight frame (M4) using the frame hold-down plates.
Slide the side screws (M36) into the two buffers (M35) and attach to the counterweight frame (M4) using the buffer hold-downs.
M8*M8*65 hexagon socket head screws (M8) / 4 pcs
Φ 8 M10 spring washers (M8) / 4 pcs
Φ8*Φ16*1.5 flat washers (M8) / 4 pcs
Step 14: Connect the pull-down arm (M34) to the counterweight frame (M4) and drop the upper pinch cover (M33) into place using the following method:
M8*M8*65 hexagon socket head screws (M8)

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Assembly

Important Step:
Now that the CA630 is assembled, you need to take a moment to make sure everything work as it should. Before you do, STOP and read the rules below. Failure to follow these rules may result in damage to the equipment and possible, the most basic to loosen some of the frame hardware and occasionally will tighten the

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Accessories List

Serial number	Name and specifications	quantity
1	Counterweight rack	1
2	Functional main frame	1
3	Main connecting frame	1
4	Flat steel foot pad	2
5	Weight rack foot pads	2
6	Lower guard	1
7	Hexagon socket head screw (M8X65)	4
8	Hexagon socket head screw (M10X65)	16
9	Spring washer (M8)	8
10	Flat washer (M8*Φ20)	16
11	Screw decorative cap	12
12	Dead pad	1
13	Seat cushion	1
14	Horizontal seat	1
15	Backrest	1
16	Hexagon socket head screw (M8*40)	5
17	Spring washer (M8)	5
18	20 hole strap	1
19	Hexagon socket head screw (M6X70)	2
20	Hexagon socket countersunk screw (M10X12)	4
21	Bending cover	2

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Accessories List

Serial number	Name and specifications	quantity
22	Torsion Spring	1
23	Hexagon socket head screw (M8*40)	1
24	Torsion spring cancer	1
25	Adjustable handle support	1
26	Adjust the left support plate of the handle	1
27	Adjustable handle	1
28	Arm support reinforcement frame	1
29	Left front arm	1
30	Right front arm	1
31	Left wire box assembly	1
32	Belt(1M)	4
33	Hexagon socket head screw(M8X20)	2
34	Pinch cover	1
35	Right standing rest	1
36	Left standing rest	1
37	Hexagon socket head screw (M8X65)	6
38	Spring washer (M8)	6
39	Flat washer (M8*Φ16)	6
40	Slide pads	2
41	Counterweight	14
42	Side block set	1
43	Inside rod fixing plate	1
44	Counterweight block	1

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Accessories List

Serial number	Name and specifications	quantity
45	Guide rod	2
46	Hexagon socket head screw (M8X65)	2
47	LH bracket rod bar assembly	1
48	Weight rack 1	1
49	Weight rack 2	1
50	Decorative Strips	2
51	Horizontal pancro	1
52	Upper guard	1
53	Upper guard cover	1
54	Upper cover decorative	1
55	Hexagon socket head screw (M4X8)	2
56	Sheet	1