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Brief Introduction

Please take the time to read this instruction carefully before installation. Please refer to the text in the instruction manual to verify the completeness and quantity. Each of all parts in the set must be put in order as shown in Insert, you should call our after-sale service immediately if there are any problems, please fill out after-sales service. After installation, please keep the instruction manual properly.

This equipment is designed to provide the easiest and most effective workout. After installation, you need to understand all the functions in order to use it correctly. If you have any questions, please call our after-sales service. Before using this equipment, please read and understand. Please pay attention to the relevant instructions to ensure correct and safe operation. Please do not use for anything, please call our after-sales service. After-sales's number on the instruction manual cartoon.

rubber mallet
Allen wrench
Allen wrench
Two person
spring clamp
adjustable wrench

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assembly

Step 1: Attach the Synchronized Lower Weight Rod to the Counterbalance Frame Rod by 2 x M8*80 Hex Bolt, 2 x M8 Curved Washer and 2 x M8 Nut.

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Step 2:Attach the Big Pulley Bracket Rod (R) to the Weight Rack Rod (R) by 2 x M8*80 Hex Bolt and 2 x M8 Nut.

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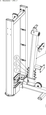
assembly

Step 3: Attach the Small Pulley Bracket Rod (R) to the Big Pulley Bracket Rod (R) by 2 x M8*80 Hex Bolt and 2 x M8 Nut.



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assembly

Step 4: Attach the Seat Frame Rod to the Seat Support Rod by 2 x M8*80 Hex Bolt and 2 x M8 Nut.

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assembly

Step 5:Attach the Seat Back Support Rod to the Seat Frame Rod by 2 x M8*80 Hex Bolt and 2 x M8 Nut.

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assembly

Step 6: Attach the Seat Back Frame Rod to the Seat Back Support Rod by 2 x M8*80 Hex Bolt and 2 x M8 Nut.

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assembly

Step 7:Attach the Seat Pulley Bracket Rod (R) to the Seat Back Frame Rod by 2 x M8*80 Hex Bolt and 2 x M8 Nut.

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assembly

Step 8: Attach the Seat Back Frame Rod to the Big Pulley Bracket Rod (R) and the Small Pulley Bracket Rod (R) by 4 M8*80 Hex Bolt and 4 M8 Nut.

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assembly

Step 9:Attach the two Big Pulley Assembly Rod (L) to the Weight Rack Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Weight Rack Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 10: Attach the Big Pulley Assembly Rod (R) to the Weight Rack Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Weight Rack Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 11: Attach the Synchronized Weight Rod (L) to the Big Pulley Assembly Rod (L) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (L).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 12: Attach the Synchronized Weight Rod (R) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 13: Attach the Big Pulley Assembly Rod (L) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 14: Attach the Big Pulley Assembly Rod (R) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 15: Attach the Big Pulley Assembly Rod (L) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 16: Attach the Big Pulley Assembly Rod (R) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 17: Attach the Big Pulley Assembly Rod (L) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 18: Attach the Big Pulley Assembly Rod (R) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 19: Attach the Big Pulley Assembly Rod (L) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 20: Attach the Big Pulley Assembly Rod (R) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 21: Attach the Big Pulley Assembly Rod (L) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 22: Attach the Big Pulley Assembly Rod (R) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 23: Attach the Big Pulley Assembly Rod (L) to the Big Pulley Assembly Rod (R) by the following method: Use the two locking washers and 2 M8*80 Hex Bolt and the pre-fix bracket attached. Bolt 2 M8*80 Hex Bolt and 2 M8 Nut to the Big Pulley Assembly Rod (R).

2 x M8*80 Hex Bolt
2 x M8 Nut
4 x M8 Curved Washer

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assembly

Step 24: Take Power Strip by Cover Shell to Power Strip#2 Shell

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assembly

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assembly

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assembly

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assembly

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Important Note

Not Sure The Bolt Size Is acceptable, you need to take a sample to make sure the bolt size is correct before you start to assembly. Please Do Not Force Any Bolt Into Position If It Does Not Fit Easily, Please Check Again.

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Accessory List

NO	Name and specification	QTY
1	Synchronized Frame	1
2	Synchronized lower shroud	1
3	Weight rack shroud head screw (M4*8)	4
4	Big Pulley Bracket Bushing	4
5	Weight rack shroud head screw (M4*8)	4
6	Spring Bushing	2
7	Flat washer (Ø)	20
8	Weight rack shroud head screw (M4*8)	4
9	Synchronized Pulley	2
10	Flat silicone Pad	4
11	Big Pulley Axle Plug	2
12	Weight rack shroud head screw (M4*8)	4
13	Seat plate Installation	1
14	Big Pulley Axle Nut	2
15	Weight rack shroud head screw (M4*8)	4
16	Seat plate	1
17	Weight rack shroud head screw (M4*8)	4
18	Seat Pulley Axle Nut	2
19	Big Pulley Axle Bolt	2
20	Seat Pulley Axle Bolt	2

Accessory List

NO	Name and specification	QTY
21	Ø Wide stainless steel washer	2
22	Weight rack shroud head screw(M4*8)	4
23	Cushion silicone	1
24	Weight rack shroud head screw(M4*8)	4
25	Big Pulley Connection Bolt	1
26	Silicone Connection Bolt Pad	1
27	Synchronized rubber pads	2
28	Synchronized Pin	2
29	Weight rack shroud head screw (M4*8)	4
30	Seat Support	1
31	Seat Pulley (Ø)	2
32	Weight rack	40
33	Guide Block set	2
34	Guide bar mounting plate	2
35	Weight guide set	1
36	Plastic	2
37	Plastic	2
38	Synchronized square axle	1
39	Synchronized Square Mounting Plate	1
40	Synchronized square shroud	2

Accessory List

NO	Name and specification	QTY
41	Cap cover top	2
42	Upper Weight Top Cover	1
43	Weight rack shroud head screw (M4*8)	4

Note:Non-standard parts are not listed in this table.

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